

PIHER®

ISO 9001

ISO 14001

PISTON CLAMP E



LLANTA · BAR

30 x 8 mm

FUERZA MÁXIMA
MAXIMUM PRESSURE

900Kg

COD	 cm	 cm	 cm	Kg	
03015	15	8,5	7	1,10	5
03020	20	8,5	7	1,20	
03030	30	8,5	7	1,40	
03040	40	8,5	7	1,50	
03060	60	8,5	7	1,70	

MAIN FEATURES

- Piston Clamp using a double threaded screw which doubles the pressure and speed and allows work on uneven surfaces, tubes, etc.
- Non-slip brake preventing the tool from loosening or losing grip in jobs involving bangs or vibrations
- Rolled spring steel bar which gives maximum pressure held throughout the whole job.
- Nodular cast iron jaws.

MATERIALS AND FINISHING

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY WORK

-Malleable Grey: EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal decarburising treatment, shot blasting, phosphating and electrostatic RAL 5010 blue colour epoxy polyester painting.

-Guaranteed tracking realised using the alphanumerical codes embossed on all pieces throughout their whole productive life--casting date and number and its place in the tooling.

FOUNDRY

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical performance.

BAR

-30x8 mm bar

-DIN C-60 quality (90 Kg/m² pressure) heat rolled.

-Shot blasting finish giving stability and cleanliness.

-Single coat rust-proof dark grey painting finish.

-All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking

BRAKE

Anti-slip tempered steel on moving jaw

Stop to prevent loss

SREWS

White zinc coated steel without Hexavalent-Chromium

PACKING AND LABELLING

In packets of five bound with plastic bands and cling film wrapped.

Individually coded label EAN-13

RULES

No special safety rulings applied

All work carried out following ISO:9001 and ISO :14001 rules