

MAIN FEATURES

Guaged steel bar.

Malleable cast-iron jaws.

Trapezoidal threaded screw.

Non-slip brake on moving jaw.

Beech wood handle.

Swivel head with enclosing surround preventing loss.

SPARE PARTS & ACCESSORIES







COD. 30023 Protection caps 18x7



COD. 94343 Brake MM



MOD. MM

400 kg			18x7 mm			
COD	‡ cm	cm	← cm	Kg	\Diamond	
02012	12			0.44		
02015	15			0.47		
02020	20	7	6	0.52	10	
02025	25			0.57		
02030	30			0.62		

FOUNDRY WORK

Malleable Grey: EN-GJMW 400-5 quality under EN1567 rule.

Finishing: thermal decarburising treatment, shot blasting phosphating and electrostatic RAL 3004 red colour epoxy polyester painting.

Guaranteed tracking realised using the alphanumerical codes embossed on all pieces thoughout their whole productive life-casting date and number and its place in the tooling.

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical perfomance.

BAR

18x7 mm.

C1018 quality steel (80 Kg/mm2 pressure).

Cold rolled steel with rounded edges.

Bluish-white zinc coated steel without Hexavalent-Chromium.

BRAKE

Anti-slip tempered steel on moving jaw.

SCREW

White zinc coated steel without Hexavalent-Chromium.

PACKING AND LABELLING

In boxes of ten pieces.

Individually coded label EAN-13

MATERIALS AND FINISHING

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union.

This guarantees maximum quality and permits easy and full control.

APPLICABLE RULES

All work carried out following ISO:9001 and ISO:14001 rules.



